TOYOTA

T SERIES ENGINE

REPAIR MANUAL

Jun., 1978

INCLUDES 2T,2T-B,2T-C,2T-G,3T & 3T-C

TOYOTA MOTOR CORPORATION

Pub. No.98311E

© 1986 TOYOTA MOTOR CORPORATION All rights reserved. This book may not be reproduced or copied, in whole or in part, without the written permission of Toyota Motor Corporation.

FOREWORD

This repair manual has been prepared to provide information covering general service repair for the 2T, 2T-B, 2T-C, 2T-G, 3T & 3T-C engine equipped on the TOYOTA COROLLA, TRUENO, COROLLA LIFTBACK, T-18, CARINA, CELICA and CORONA.

Applicable models:

TE31, 37, 38, 47, 51, 71, 72 series TA14, 23, 28, 40, 47 series TT132, 133 series

For instructions on how to use this manual, please refer to page 1—4. Specifications contained herein are based on the June, 1978 production model. For specifications on other models, please refer to the respective Specification Manual.

Also for vehicles equipped with an emission control device, please refer to the Emission Control Repair Manual.

TOYOTA MOTOR CORPORATION

SECTION INDEX

NAME	SECTION
GENERAL	
2T & 3T ENGINE TUNE-UP	2
2T-G ENGINE TUNE-UP	3
2T & 3T ENGINE SERVICE	4.
2T-G ENGINE SERVICE	5
LUBRICATION SYSTEM	6
COOLING SYSTEM	7
FUEL SYSTEM	8
STARTING SYSTEM	9
IGNITION SYSTEM	10
CHARGING SYSTEM	11
SST & SERVICE SPECIFICATIONS	12